Technical Information

Made with Advanced Polymer Architecture



Viton® GF-200S

Product Description

Viton® GF-200S* fluoroelastomer is a 70% fluorine, peroxide-cured fluoroelastomer similar to Viton® GF-600S but with a significantly lower gum polymer viscosity of ~25 (ML @ 121°C). GF-200S utilizes the latest technology from DuPont Performance Elastomers, Advanced Polymer Architecture (APA), which includes a novel peroxide cure site along with an optimized molecular weight distribution.

Features

- Excellent fluid resistance to aromatic hydrocarbons, alcohols including methanol, oils, steam, and acids
- Is ideal for blending with Viton[®] GF-600S to reach intermediate viscosity ranges for injection molding
- Improved mold release / mold fouling properties
- Improved mold flow and less shear sensitivity than 65 Mooney Viton[®] GF-600S
- Excellent physical properties with high elongation, both original and aged
- Heat, fluids, and low temperature properties comparable to Viton[®] GF and GF-600S
- Improved water resistance / lower volume swell in water
- Excellent compression set resistance with either low or no postcure

Product Description:	Viton® GF-200S		
Chemical Composition: Copolymer of hexafluoro-			
propylene, vinylidene fluoride, and tetra-			
fluoroethylene with a cure	e site monomer		
Physical form	sheet		
Appearance	white to tan		
Odor	none		
Mooney Viscosity,			
ML 1 + 10 @ 121°C	25		
Specific Gravity	1.90		
Storage Stability	Excellent		
Fluorine percent	~ 70%		
Note: These are typical physical prices as specifications	roperties and not intended to serve		

Processing

A load factor of 72%+ for internal mixing of GF-200S is suggested. The suggested process aids for GF-200S are 0.75 phr of Struktol[®] HT-290 either alone or in combination with 0.5 phr of PAT-777, or combinations of 0.5 phr Armeen[®] 18D with carnauba wax or Struktol[®] WS-280. The use of DIAK[™] 8 is NOT suggested as it causes poor mold release and high compression set. DIAK[™] 7 (TAIC) is the suggested coagent for all GF-200S compounds, and is usually used at a 2.5 phr level or lower unless high modulus is needed. High levels of TAIC can bleed out and cause molding flaws.

Safety & Handling

Before handling or processing Viton[®] GF-200S, be sure to read and be guided by the suggestions in DuPont Performance Elastomers technical bulletin "Handling Precautions for Viton[®] and Related Chemicals."

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^{*} Viton® GF-200S was formerly known as VTR-8605

Table I - General Properties of Viton® GF-200S compared to GF-300

	<u>GF-300</u>	<u>GF-200S</u>	50 / 50 Blend	<u>GF-600S</u>
Mooney Viscosity (ML	_ 1 + 10 @ 121°	C) on gum pol	vmers	
1 + 10 Reading =	30	23	38	58
Compound DD-1964 #	A48-01	A48-03	A48-04	<u>A48-05</u>
Viton® GF300	100	-	-	-
Viton® GF-200S	-	100	50	-
Viton® GF-600S	-	-	50	100
Zinc Oxide	3	3	3	3
N990 (MT Black)	30	30	30	30
DIAK™ 7 (TAIC)	3	3	3	3
Varox® DBPH-50	<u>2</u>	<u>2</u>	<u>2</u>	<u>2</u>
Total phr lab =	138	138	138	138
Mooney Scorch @ 12	1°C			
Minimum, MU	18	13	22	31
2 Pt. Rise (min)	26.5	24.8	23.0	18.4
5 Pt. Rise (min)	29.1	26.2	24.2	19.8
10 Pt. Rise (min)	>30	27.7	25.7	20.9
ODR @ 162°C, 3 Degr	ee Arc, 100 Rar	nge, 30 Minute	Clock	
M-L (dNm)	7	6	10	16
ts-2 (min)	1.4	1.4	1.3	1.4
t'50 (min)	3.2	3.1	3.0	3.1
t'90 (min)	6.6	5.8	5.3	6.2
M-H (dNm)	136	173	168	166
MDR 2000 @ 177°C, 0	.5 Degree Arc.	100 Range, 12	Minute Cloc	k
M-L (dNm)	0.7	0.6	1.1	1.7
ts-2 (min)	0.5	0.4	0.4	0.4
t'50 (min)	0.7	0.7	0.7	0.6
t'90 (min)	1.6	1.1	1.1	1.0
t'95 (min)	2.2	1.4	1.3	1.3
M-H (dNm)	23.6	33.6	33.2	32.7
Physical Properties @	R.T Original	(Cure 7' @	: 177°C - no p	postcure)
M-100, MPa	3.6	4.5	4.8	4.7
Tensile, MPa	12.3	13.3	13.3	14.3
(T-B , psi)	(1781)	(1930)	(1931)	(2069)
Elongation, % Hardness, A, pts	336 69	278 71	264 70	291 71

Table I - General Properties of Viton® GF-200S compared to GF-300 (cont)

	<u>GF-300</u>	<u>GF-200S</u>	50 / 50 Blend	<u>GF-600S</u>
"Hot" Tear Strength @ 1	50°C - Origina	I (Cured 7' @	177°C - No F	Postcure)
Tear Die B, N/mm	11.2	11.4	10.5	10.9
Physical Properties @ R	.T Original(Cured 7' @ 1	77C - Postcur	ed 2 hrs @ 232°C)
M-100, MPa	5.0	6.3	6.6	6.2
Tensile, MPa	20.0	18.0	18.7	20.0
(T-B , psi)	(2904)	(2614)	(2714)	(2904)
Elongation, %	300	246	237	285
Hardness, A, pts	72	76	74	74
Compression Set , Meth	od B, O-Rings			
22 Hrs @ 200°C				
- no postcure	34	20	20	19
- Postcure @ 232°C	26	16	14	16
70 Hrs @ 200°C				
- no postcure	43	26	24	24
- Postcure @ 232°C	36	20	19	20
Physical Properties @ R	.T Heat Aged	d 70 Hrs @ 25	50°C In Oven	
	4.0		5.6	5.4
M-100, MPa	4.9	5.2	5.0	0. 1
	4.9 -1%	5.2 -17%	-15%	-13%
(% Change, M-100)				
(% Change, M-100) Tensile, MPa	-1%	-17%	-15%	-13%
(% Change, M-100) Tensile, MPa (% Change, T-B)	-1% 17.0	-17% 18.6	-15% 18.2	-13% 18.2
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, %	-1% 17.0 -15%	-17% 18.6 3%	-15% 18.2 -3%	-13% 18.2 -9%
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B)	-1% 17.0 -15% 325	-17% 18.6 3% 296	-15% 18.2 -3% 275	-13% 18.2 -9% 293
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B)	-1% 17.0 -15% 325 8%	-17% 18.6 3% 296 20%	-15% 18.2 -3% 275 16%	-13% 18.2 -9% 293 3%
Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts	-1% 17.0 -15% 325 8% 75	-17% 18.6 3% 296 20% 78 2	-15% 18.2 -3% 275 16% 77	-13% 18.2 -9% 293 3% 77
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R	-1% 17.0 -15% 325 8% 75	-17% 18.6 3% 296 20% 78 2	-15% 18.2 -3% 275 16% 77	-13% 18.2 -9% 293 3% 77
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R M-100, MPa	-1% 17.0 -15% 325 8% 75 3	-17% 18.6 3% 296 20% 78 2	-15% 18.2 -3% 275 16% 77 3	-13% 18.2 -9% 293 3% 77
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R M-100, MPa (% Change,M100)	-1% 17.0 -15% 325 8% 75 3 .T Heat Aged	-17% 18.6 3% 296 20% 78 2 470 Hrs @ 27	-15% 18.2 -3% 275 16% 77 3 '5°C In Oven 4.1	-13% 18.2 -9% 293 3% 77 3
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R M-100, MPa (% Change,M100) Tensile, MPa	-1% 17.0 -15% 325 8% 75 3 .T Heat Ageo 3.0 -40%	-17% 18.6 3% 296 20% 78 2 470 Hrs @ 27 3.8 -40%	-15% 18.2 -3% 275 16% 77 3 25°C In Oven 4.1 -39%	-13% 18.2 -9% 293 3% 77 3
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R M-100, MPa (% Change,M100) Tensile, MPa (% Change, T-B)	-1% 17.0 -15% 325 8% 75 3 .T Heat Ageo 3.0 -40% 7.3 -64%	-17% 18.6 3% 296 20% 78 2 4 70 Hrs @ 27 3.8 -40% 11.8 -34%	-15% 18.2 -3% 275 16% 77 3 75°C In Oven 4.1 -39% 12.9 -31%	-13% 18.2 -9% 293 3% 77 3 4.2 -33% 13.2 -34%
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R M-100, MPa (% Change,M100) Tensile, MPa (% Change, T-B) Elongation, %	-1% 17.0 -15% 325 8% 75 3 .T Heat Ageo 3.0 -40% 7.3 -64% 391	-17% 18.6 3% 296 20% 78 2 170 Hrs @ 27 3.8 -40% 11.8	-15% 18.2 -3% 275 16% 77 3 75°C In Oven 4.1 -39% 12.9	-13% 18.2 -9% 293 3% 77 3 4.2 -33% 13.2 -34% 340
(% Change, M-100) Tensile, MPa (% Change, T-B) Elongation, % (% Change, E-B) Hardness, A, pts (Pts Change) Physical Properties @ R M-100, MPa (% Change,M100) Tensile, MPa (% Change, T-B)	-1% 17.0 -15% 325 8% 75 3 .T Heat Ageo 3.0 -40% 7.3 -64%	-17% 18.6 3% 296 20% 78 2 470 Hrs @ 27 3.8 -40% 11.8 -34% 355	-15% 18.2 -3% 275 16% 77 3 25°C In Oven 4.1 -39% 12.9 -31% 347	-13% 18.2 -9% 293 3% 77 3 4.2 -33% 13.2 -34%

Table I - General Properties of Viton® GF-200S compared to GF-300 (cont)

	GF-300	GF-200S	50 / 50	<u>GF-600S</u>
			<u>Blend</u>	· ·
Physical Properties @ R.	T Aged 16	68 Hrs @ 100°C	In ASTM #	105 Oil (5W/30 motor oil)
M-100, MPa	6.2	7.0	6.4	6.7
(% Change, M100)	23%	12%	-3%	8%
Tensile, MPa	10.6	10.8	10.4	10.5
(% Change, T-B)	-47%	-40%	-45%	-47%
Elongation, %	154	141	145	140
(% Change, E-B)	-49%	-43%	-39%	-51%
Hardness, A, pts	75	79	77	77
(Pts Change)	3	3	3	3
Volume Swell, %	1.4	1.6	1.6	1.6
Low Temperature Testing	g (postcured))		
Tg by DSC, °C (Inflection)	-6.1	-5.0	-5.4	-6.0
Fluid Immersions - Volun	ne Swell - 16	68 Hrs @ 23°C	unless noted	
Fuel C, %VS	2.5	2.9	3.4	3.3
M15 Fuel, %VS	6.3	7.0	7.2	7.7
Methanol, %VS	3.7	3.4	3.3	3.3
Distilled Water @ 100°C	4.9	3.7	3.7	3.8

Appendix

List of Proprietary Chemicals and Ingredients
Sources of compounding ingredients referenced or used in this bulletin are listed here. This is not to imply that comparable ingredients from other sources might not be equally usable.

<u>Material</u>	Composition	Supplier
Armeen [®] 18D	1-Octadecanamine,N-Octadecyl	Akzo Nobel Polymer Chemicals LLC Chicago, IL 60606
Carnauba wax	carnauba wax	Frank B. Ross Co. Inc. Jersey City, NJ 07304
DIAK™ 7	TAIC – triallyl isocyanurate	DuPont Performance Elastomers Wilmington, DE 19809
DIAK™ 8	TMAIC – trimethallyl isocyanurate	DuPont Performance Elastomers Wilmington, DE 19809
PAT-777	Fatty acid derivatives	IDE Processes International Sales LLC (E und P Wurtz GmbH) Kew Gardens, NY 11415
Struktol® HT-290	Blend of fatty acid derivatives	Struktol Co. of America Stow, OH 44224
Struktol® WS-280	silicone-organic compounds	Struktol Co. of America Stow, OH 44224
Varox [®] DBPH-50	45% active dispersion of 2,5 Dimethyl-2-5-Di-(t-butyl-peroxy) hexane	R.T. Vanderbilt Co. Norwalk, CT 06855
Viton® fluoroelastomer	Fluorinated synthetic rubber (FKM)	DuPont Performance Elastomers Wilmington, DE 19809

Test Procedures

Property Measured	Test Procedure
Compression Set	ASTM D395, Method B (25% deflection)
Hardness	ASTM D1414, durometer A
MDR (moving die rheometer)	ASTM D5289
Mooney Scorch	ASTM D1646, small rotor @ 121°C
Mooney Viscosity	ASTM D1646, ten pass @ 121°C
ODR (oscillating disk rheometer)	ASTM D2084
Property Change After Heat Aging	ASTM D573
Stress/Strain Properties 100% Modulus	ASTM D412, pulled at 8.5 mm/s (20" in/min)
Tensile Strength (T-B)	
Elongation (E-B)	
Tear Die B	ASTM D624
Tg by DSC	DDE Custom (Akron MDSC - Tg)
Volume Change In Fluids	ASTM D471

Note: Test temperature is 23°C except where specified otherwise

For further information please contact one of the offices below, or visit our website at www.dupontelastomers.com/viton

Global Headquarters - Wilmington, DE USA

Tel. +1-800-853-5515 +1-302-792-4000

Fax +1-302-792-4450

South & Central America Headquarters - Brazil Tel. +55-11-4166-8978

Fax +55-11-4166-8989

Japan Headquarters – Tokyo Tel. +81-3-5521-2990 Fax. +81-3-5521-2991 European Headquarters - Geneva

Tel. +41-22-717-4000 Fax +41-22-717-4001

Asia Pacific Headquarters - Singapore

Tel. +65-6275-9383 Fax +65-6275-9395

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(07/05) Printed in U.S.A. Reorder no: VTE-A10164-00-A0705

